

Double-sided HSS metal drill bits

Double-sided ground drill bits with a wide range of applications in industry and craft. Perfect for drilling thin steel, metal and plastic sheets, including for car bodies, body assembly, drilling holes for rivets in metal parts.

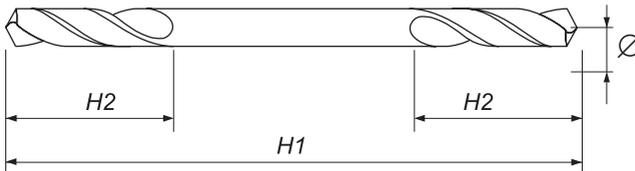
- HSS steel ensures several times faster drilling and maintains resistance to damage and blunting (maintaining geometry of drills)
- „split point” cross blade (with 135° apex angle) enables to drill without prior pointing) – this guarantees perfect centering
- double-sided apex angle extends lifetime of drill bits
- ground surface and edges (according to DiN 338 standard) ensure excellent drilling precision and ideal dimensions of the drilled hole
- lower coefficient of friction limits adhesion to chips and filings



**DIN
338**

**HSS
6542**

**FULLY
GROUND**



YATO	Ø (mm)	H1 (mm)	H2 (mm)
YT-40010	3.0	46	9,5
YT-40011	3.2	49	9,5
YT-40012	3.5	52	13
YT-40013	4.0	55	13
YT-40014	4.2	55	13
YT-40015	4.5	58	16
YT-40016	5.0	62	16
YT-40017	5.2	62	16
YT-40018	5.5	66	16
YT-40019	6.0	66	16

Set of double-sided HSS metal drill bits

YT-40025

The set includes 10 double-sided ground drill bits with diameters 3.0, 3.2, 3.5, 4.0, 4.2, 4.5, 5.0, 5.2, 5.5, 6.0 mm, packed in a handy case.